

**Lampiran 2**  
**Data Rekapitulasi Six Big Losses Mesin ABG-5 Bulan September 2016**

<b>Tanggal</b>	<b>Planned Downtime (Menit)</b>	<b>Equipment Failure Losses (Menit)</b>	<b>Setup &amp; Adjustment (Menit)</b>	<b>Idling and Minor Stoppages (Menit)</b>	<b>Reduce Speed (Menit)</b>	<b>Scrap Start Up (Pcs)</b>	<b>Scrap Production (Pcs)</b>
01/09/2016	70	50	60	15	0	2	3
02/09/2016	70	135	20	5	0	0	3
03/09/2016	100	60	20	0	10	0	3
04/09/2016	70	0	60	15	10	0	7
05/09/2016	90	100	55	0	0	0	13
06/09/2016	65	34	40	0	0	3	5
07/09/2016	60	55	30	10	10	0	3
08/09/2016	65	75	45	0	0	0	7
09/09/2016	60	0	40	0	15	0	3
10/09/2016	75	35	40	10	8	3	17
11/09/2016	70	15	35	20	6	0	3
13/09/2016	75	105	30	0	0	0	3
14/09/2016	85	120	35	0	0	0	5
15/09/2016	95	10	50	0	0	0	8
16/09/2016	70	18	20	0	0	2	7
17/09/2016	90	45	20	15	10	0	3
18/09/2016	65	20	55	0	0	0	10
19/09/2016	95	0	40	13	10	0	12
20/09/2016	75	120	50	0	15	0	3
21/09/2016	80	185	50	18	0	10	7
22/09/2016	80	0	20	0	0	0	10
23/09/2016	82	73	40	0	0	0	10
24/09/2016	80	60	45	15	10	0	3
25/09/2016	80	40	50	0	12	2	13
26/09/2016	95	40	20	0	0	0	7
27/09/2016	80	100	50	0	0	0	13
28/09/2016	165	0	20	0	10	1	17
29/09/2016	70	35	20	13	0	0	15
30/09/2016	80	25	30	0	35	0	5
<b>Total</b>	<b>2337</b>	<b>1555</b>	<b>1090</b>	<b>149</b>	<b>161</b>	<b>23</b>	<b>220</b>